

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 09.04.15	Job No.: 00671	ADR Yes/No:	ADR Date:	ECN #: 09- 566
Product No.: D2-702	D204618/205-573	Created By: AJS	Approved By: MP	
Product Name: SHOULDER HARNESS	STEP	Checked By: H	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	h. 09.04.16
Production Engineering Coord	Y	DD/JLM	E. 09.04.16
Production Document Control	N		
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord			
QC Coordinator	JM		209.05.11
Marketing			
Customer Order Processing			

Reason for Change:
Drawing Clarification See PAR 09-002

Documents Affected:
D2017 Rev F

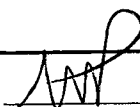
PARTS MUST COMPLY ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3		N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N		(SUPERCEDE)	
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.04.16
9	Update Blue/Pink/DSI Folder and Electronic Files	N			
10	Update Controlled PDF Files	Y	KJ		09.04.16
11	Update Master Document List (MDL)	N		(NO MDL)	
12	Update Document Record (DR)	Y	KJ	573 Rev. G, 618 Rev. D	09.04.16
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	N			
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.04.16
22					
23					

Description / Action:
Release D2017 Rev F, Drawing update was done to cover work being done in production (see PAR 09-002) no part scraping necessary.
No new parts created.

ECN Verified & Complete: 

Date: -05- 13 2009

Preventive Action Report				PAR <u>09-002</u>	
Raised by: <u>Eric Dawson</u>		Source: <u>QC inspection</u>		Sheet No. <u>1</u> of <u>1</u>	
Issue for Dept./Supplier: <u>Production Engineering Coordinator</u>				Date: <u>09/01/12</u>	
Product/Service: <u>D2017</u>				Priority: HIGH LOW	
Area of Standard:		Section A			
QSI		Description of Issue			
QSP		<p>During inspection found that D2017 call for ends to be punched per Dwg D2638. in doing this hole size ends up at 0.257^{+0.005}/_{-0.001}" Dwg D2017 calls for a hole size of 0.28^{+0.005}/_{-0.001}" R.C</p>			
QSPM					
Documents:					
P/O					
Invoice					
W/O <u>B43575</u>					
Batch No.					
TSR					
Drawing <u>D2017</u>					
Forward to Director, Quality Assurance on completion of this box					
DQA: Section B: Indicate who is responsible for creating P/A, and a completion date. Section C: Indicate who will verify completion of P/A.					
Section B Preventive Action		Responsible for Investigation/PA: <u>MP</u> To be done by: <u>9/2/12</u>			
No	Initial	Action Description	Responsible	Due date	Sign/Date
1.0	ED	change Dim "D" (0.28 ^{+0.005} / _{-0.001} ") to 0.257 ^{+0.005} / _{-0.001} " as per D2017 to match Dim hole size 0.257 ^{+0.005} / _{-0.001} " as per Dwg D2638.	MP	9/2/12	
			Fault Category: <u>Eng. Dwg D2017</u>		
Section C Verification of P/A		Responsible for Verification of PA: <u>DT</u>			
No	Verification Method	Sign	Date	Forward to DQA on Completion of Verification	
QA Purposes only			P/A Closed		Date